

Date: Wednesday, 17/12/2008 1:52:40 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : DOOR SILL PROTECTIVE TRIM KIT
Job Number : 44145	
Estimate Number : 13692	
P.O. Number :	Part Number : D412775011
This Issue : 17/12/2008 S.O. No. :	Drawing Number : IIN D412-775 REV.A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run :	Material :
Written By :	Due Date : 09/01/2009 Qty: 4 Um: Each
Checked & Approved By : <u>JUD 08.12.17</u>	
Comment : Est Rev:A 08-12-10 new issue DD verified by:ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: Photocopy bluefile & type labels per PPP D412-775-011 CHG001

09/01/07

2.0	D36021	Angle
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Angle

batch:

344148

SS

09/01/07

(4)

3.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

09/01/07

(4)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-775-011

Location:

PPP Rev:

A

9/1/08

54

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

09/01/08

(4)

Job Completion



MF 09-01-08

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-775-011	DOOR SILL PROTECTIVE TRIM KIT
	X		D412-775-013	STEP PROTECTIVE TRIM KIT
		X	D412-775-015	FUEL PANEL PROTECTIVE TRIM KIT
2			D3602-1	ANGLE
	1		D3608-1	LOWER DOUBLER
	1		D3608-3	UPPER DOUBLER
		1	D3609-1	DOUBLER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 44145

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Revision: A
Date: 08.11.14

Date: Wednesday, 17/12/2008 3:22:04 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : DOOR SILL PROTECTIVE TRIM KIT
 Job Number : 44145
 Estimate Number : 13692
 P.O. Number :
 This Issue : 17/12/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D412775011
 First Issue : 17/12/2008 Type : SMALL /MED FAB Drawing Number : IIN D412-775 REV.A
 Previous Run : Drawing Revision : A
 Written By : Due Date : 09/01/2009 Qty: 4 Um: Each
 Checked & Approved By :
 Comment : Est Rev:A 08-12-10 new issue DD verified by:ec

Additional Product

REFERENCE ONLY

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



C08112122

④



Comment: Photocopy bluefile & type labels per PPP D412-775-011 CHG001

2.0 D36021 Angle



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)
 Angle
 batch: _____

3.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Job Completion

